Article ID: 1000-8152(2010)02-0188-05

Multivariable decoupling control based on fuzzy-neural network α th-order inverse system in fermentation process

SUN Yu-kun, WANG Bo, JI Xiao-fu, HUANG Yong-hong

(School of Electrical and Information Engineering, Jiangsu University, Zhenjiang Jiangsu 212013, China)

Abstract: This paper proposes a nonlinear multivariable decoupling control strategy based on fuzzy-neural network α th-order inverse method that combines inverse system theory with fuzzy-neural network for fermentation process. A nonlinear inverse model is developed based on the reversibility analysis of the process model. A fuzzy-neural network α th-order inverse system is then constructed, which is cascaded with this process to transform the original nonlinear system to a pseudo-linear system. Finally, an expert controller is used to closed-loop synthesis. The effectiveness of the presented method is illustrated by a simulation experiment.

Key words: bioprocesses; fuzzy-neural network; inverse system method; decoupling control; expert controller CLC number: TP273 Document code: A

基于模糊神经网络α阶逆系统的发酵过程多变量解耦控制

孙玉坤,王 博,嵇小辅,黄永红 (江苏大学 电气信息工程学院,江苏 镇江 212013)

摘要:将逆系统方法与模糊神经网络相结合,提出一种基于模糊神经网络α阶逆系统的发酵过程解耦控制方法. 在分析了系统可逆性的基础上,利用模糊神经网络建立发酵过程的非线性逆模型,然后将得到的模糊神经α阶逆系 统与发酵过程串联复合成伪线性系统,最后设计专家控制器实现高性能闭环解耦控制.仿真结果表明,提出的解耦 控制方法能够适应发酵过程模型的不确定性和参数的时变性,具有较强的鲁棒性,克服了解析逆系统解耦控制方法 依赖于过程模型和对模型参数的变化很敏感的缺点,且结构简单,易于实现.

关键词: 生化反应过程; 模糊神经网络; 逆系统方法; 解耦控制; 专家控制器

1 Introduction

Bioprocess is a nonlinear multivariable coupling system for involving complex factors such as microbial cells growth, metabolism and so on^[1]. Decoupling control of this nonlinear multivariable system is a research topic of both theoretical and practical importance. Among these nonlinear system theories, the inverse system method is verified to be powerful^[2,3]. Unfortunately, this method is based on an exact mathematical model of the plant, which is impossible to obtain in bioprocess. To adopt the inverse system method in bioprocess, it is required to identify the structure of the α th-order inverse system without exact knowledge of mathematical model of the system model^[4,5]. Among these identification methods, fuzzy-neural network, which possesses merits of both fuzzy logic and neural network, has proved to be more powerful and has been widely used in practical engineering^[6,7].

This paper presents a multivariable decoupling control method based on fuzzy-neural network α th-order inverse system for fermentation process. Through analyzing the reversibility of the system model, a fuzzyneural network α th-order inverse system is built, which is placed in series with the original fermentation system to transform it to three pseudo-linear composite subsystems. Finally, an expert PID controller strategy is given for closed-loop synthesis. An experiment is preformed to verify the effectiveness of our method.

Received date: 2009-06-22; Revised date: 2009-11-10.

Foundation item: supported by the National High-Tech Research and Development Program under grant 2007AA04Z179; the Research Found for the Doctoral Program of Higher Education of China under grant 20070299010; the Professional Research Foundation for Advanced Talents of Jiangsu University under grant 07JDG037; the Open Project of the National Key Laboratory of Industrial Control Technology in Zhejiang University under grant ICT0910.

2 Mathematical model and reversibility analysis

The mathematical model of the fermentation process can be described as^[1]

$$\begin{cases} \frac{\mathrm{d}X}{\mathrm{d}t} = \varphi X - \frac{X}{V} \frac{\mathrm{d}V}{\mathrm{d}t}, \\ \frac{\mathrm{d}S}{\mathrm{d}t} = \phi X + \frac{k_1}{V} f_{\mathrm{c}} - \frac{S}{V} \frac{\mathrm{d}V}{\mathrm{d}t}, \\ \frac{\mathrm{d}P}{\mathrm{d}t} = \sigma X - k_2 p + \frac{k_3}{V} f_{\mathrm{n}} - \frac{P}{V} \frac{\mathrm{d}V}{\mathrm{d}t}, \\ \frac{\mathrm{d}V}{\mathrm{d}t} = f_{\mathrm{ph}} + f_{\mathrm{c}} + f_{\mathrm{n}}, \end{cases}$$
(1)

where: X, S and P are mycelia concentration, substrate concentration and chemical potency [g/L], V is the volume of cultivation broth in bioreactor [L], $f_{\rm ph}$, $f_{\rm c}$ and $f_{\rm n}$ are the flow rate of ammonia, glucose and nitrogen source, respectively [l/h], t is time [h]; $k_i \neq 0$ (i = 1, 2, 3) are constant scalars, φ , ϕ , σ are analytic functions of state variables.

Let $\boldsymbol{x} = (x_1, x_2, x_3, x_4)^{\mathrm{T}} = (X, S, P, V)^{\mathrm{T}}$ be state vector, $\boldsymbol{u} = (u_1, u_2, u_3)^{\mathrm{T}} = (f_{\mathrm{ph}}, f_{\mathrm{c}}, f_{\mathrm{n}})^{\mathrm{T}}$ be input vector. Then system (1) can be rewritten in the following state-space form:

$$\begin{cases} \dot{x}_{1} = \varphi x_{1} - \frac{x_{1}}{x_{4}}(u_{1} + u_{2} + u_{3}), \\ \dot{x}_{2} = \phi x_{1} + \frac{k_{1}}{x_{4}}u_{2} - \frac{x_{2}}{x_{4}}(u_{1} + u_{2} + u_{3}), \\ \dot{x}_{3} = \sigma x_{1} - k_{2}x_{3} + \frac{k_{3}}{x_{4}}u_{3} - \frac{x_{3}}{x_{4}}(u_{1} + u_{2} + u_{3}), \\ \dot{x}_{4} = u_{1} + u_{2} + u_{3}. \end{cases}$$
(2)

The output vector is

$$\boldsymbol{y} = (y_1, y_2, y_3)^{\mathrm{T}} = (x_1, x_2, x_3)^{\mathrm{T}}.$$
 (3)

To use fuzzy-neural network α th-order inverse system method, the reversibility of this system should be verified first. The integrity mathematical description of this system is

$$\begin{cases} \boldsymbol{y} = (y_1, y_2, y_3)^{\mathrm{T}} = (x_1, x_2, x_3)^{\mathrm{T}}, \\ \dot{x}_4 = u_1 + u_2 + u_3. \end{cases}$$
(4)

Direct computation gives the following expression for \dot{y} :

$$\dot{\boldsymbol{y}} = \begin{bmatrix} \phi y_1 - \frac{y_1}{x_4} (u_1 + u_2 + u_3) \\ \varphi y_1 + \frac{k_1}{x_4} u_1 - \frac{y_2}{x_4} (u_1 + u_2 + u_3) \\ \sigma y_1 - k_2 y_3 + \frac{k_3}{x_4} - \frac{y_3}{x_4} (u_1 + u_2 + u_3) \end{bmatrix}, \quad (5)$$

which explicitly contains u, and the rank of Jacobean matrix is

$$\operatorname{rank}\left[\frac{\partial \dot{\boldsymbol{y}}}{\partial \boldsymbol{u}^{\mathrm{T}}}\right] = \operatorname{rank}\begin{bmatrix}\frac{\partial \dot{y}_{1}}{\partial u_{1}} \frac{\partial \dot{y}_{1}}{\partial u_{2}} \frac{\partial \dot{y}_{1}}{\partial u_{3}}\\ \frac{\partial \dot{y}_{2}}{\partial u_{1}} \frac{\partial \dot{y}_{2}}{\partial u_{2}} \frac{\partial \dot{y}_{2}}{\partial u_{3}}\\ \frac{\partial \dot{y}_{3}}{\partial u_{1}} \frac{\partial \dot{y}_{3}}{\partial u_{2}} \frac{\partial \dot{y}_{3}}{\partial u_{3}}\end{bmatrix} = \\\operatorname{rank}\begin{bmatrix}\frac{-\frac{x_{1}}{x_{4}} & -\frac{x_{1}}{x_{4}} & \frac{x_{1}}{x_{4}}\\ \frac{k_{1} - x_{2}}{x_{4}} & -\frac{x_{2}}{x_{4}} & -\frac{x_{2}}{x_{4}}\\ -\frac{x_{3}}{x_{4}} & -\frac{k_{3} - x_{3}}{x_{4}} & -\frac{x_{3}}{x_{4}}\end{bmatrix} = \\\operatorname{rank}\begin{bmatrix}1 & 1 & 1\\ k_{1} & 0 & 0\\ 0 & k_{3} & 0\end{bmatrix} = 3. \tag{6}$$

In practical fermentation process, $x_i \neq 0 (i = 1, 2, 3), k_i \neq 0 (i = 1, 2, 3)$ and then

$$\det\left[\frac{\partial \dot{\boldsymbol{y}}}{\partial \boldsymbol{u}^{\mathrm{T}}}\right] = -\frac{x_1}{x_4^3} \begin{bmatrix} 1 & 1 & 1 \\ k_1 & 0 & 0 \\ 0 & k_3 & 0 \end{bmatrix} = -\frac{y_1 k_1 k_3}{x_4^3} \neq 0. \quad (7)$$

The relative degree of system (4) is $\alpha = (\alpha_1, \alpha_2, \alpha_3)^{\mathrm{T}} = (1, 1, 1)^{\mathrm{T}}$ satisfying $\alpha_1 + \alpha_2 + \alpha_3 = 1 + 1 + 1 = 3 < 4 = n$, which indicates the reversibility of systems (4)(3). By implicit function existence theorem, the inverse system of system (4), (3) can be expressed by

 $\boldsymbol{u} = [u_1, u_2, u_3] = \psi(x, y_1, \dot{y}_1, y_2, \dot{y}_2, y_3, \dot{y}_3).$ (8)

3 Nonlinear system identification theory and method of fuzzy-neural network

For an MISO nonlinear system $y = f(\boldsymbol{x})$ with $\boldsymbol{x} = (x_1, x_2, \cdots, x_m) \in \boldsymbol{X} \subset \mathbb{R}^n, \ y \in Y \subset \mathbb{R}$. For inputoutput sample data $(\boldsymbol{x}_1, y_1), \ (\boldsymbol{x}_2, y_2) \cdots (\boldsymbol{x}_n, y_n)$, a model of fuzzy rules can be built as^[8],

$$\mathbb{R}^{l}: \text{ if } x_{1} \text{ is } A_{1}^{l} \text{ and } x_{2} \text{ is } A_{2}^{l} \text{ and } \cdots \text{ and } x_{m} \text{ is } A_{m}^{l},$$

then, y is $B^{l}, l = 1, 2, \cdots, W.$ (9)

Where: W is the number of fuzzy rules, A_i^l is the fuzzy set in the universe of x_i , $\mu_{A_i}^l(x_i)(i = 1, 2, \dots, m)$ is the membership function of x_i , B^l is the fuzzy set in the output universe of y.

Note that nonlinear system f is expressed by W fuzzy rules with singleton, product operator and weighted average of anti-fuzzy as (9). The output y can

No.2

be given as

TT 7

$$y = f(x) = \frac{\sum_{l=1}^{W} w_{i} [\prod_{i=1}^{m} \exp(-(-\frac{x_{i} - a_{i}^{l}}{b_{i}^{l}})^{2})]}{\sum_{l=1}^{W} [\prod_{i=1}^{m} \exp(-(-\frac{x_{i} - a_{i}^{l}}{b_{i}^{l}})^{2})]}.$$
 (10)

As shown in Fig. 1 is the topology structure of feedforward fuzzy-neural network, where input-output relations are as follows^[9]:

Input layer: Input node is x_i , output node is $O_i^{(1)} = x_i (i = 1, 2, \dots, m);$

Fuzzy layer: Input nodes are $(x_i - a_{ik})$ and $b_{ik}(i = 1, 2, \cdots, m)$, output node is $O_{ik}^{(2)} = \exp(\frac{-(x_i - a_{ik})^2}{b_{ik}^2})$;

Rule layer: Input nodes are $O_{1j}^{(2)}, O_{2j}^{(2)}, \cdots, O_{mj}^{(2)}(j = 1, 2, \cdots, w)$, output node is $O_j^{(3)} = O_{1j}^{(2)} \times O_{2j}^{(2)} \times \cdots \times O_{mj}^{(2)}$;

Output layer: Input nodes are $O_i^{(2)} \times w_i (i = 1, 2, \cdots, m)$, output node is $y = O^{(4)} = \sum_{i=1}^4 O_i^{(3)} \times Q_i^{(3)}$

$$w_i / \sum_{i=1}^4 O_i^{(3)}.$$



Fig. 1 Topology structure of fuzzy-neural network

For this fuzzy neural network, initial values $a_i^l(0)$, $b_i^l(0)$, w(0) are determined by clustering method while

the first order gradient algorithm and error back propagation method^[10,11] are used to identify free parameters a_i^l, b_i^l, w_i .

4 Fuzzy-neural network αth-order inverse system decoupling control method

By the inverse system theory, the implementation of inverse system method must meet two preconditions:

1) Plant model is accurately known;

2) Analytic expression of the inverse system can be obtained from the plant model.

Unfortunately, neither of these conditions is satisfied in the actual bioprocess. Noting that fuzzyneural network can approximate any continuous nonlinear mapping, we use it to approach the inverse system (8). With the knowledge of relative rank α = $(\alpha_1, \alpha_2, \alpha_3)^{\mathrm{T}} = (1, 1, 1)^{\mathrm{T}}$, the fuzzy-neural network α th-order inverse system can be comprised with three fuzzy-neural networks and three integrators, where fuzzy-neural networks and integrators characterize the nonlinear mapping relationship and inverse system dynamics respectively. Placing this fuzzy-neural network α th-order inverse system in series with the fermentation model results in three decoupling pseudo-linear subsystems with transform functions $G_x(s) = s^{-1}$, $G_s(s) = s^{-1}$ and $G_p(s) = s^{-1}$. In this way, the complex multivariable nonlinear system (4) is compensated to three simple SISO first-order integral systems and thus expert PID controllers can be used in closedloop synthesis.

Figure 2 shows the configuration of an expert PID controller, where the knowledge base stores specialized experiences, common sense and knowledge obtained from the fermentation expert, inference engine is essentially a set of computer programs used to coordinate the work of expert controllers. Inference engine gives the optimal controller parameters based on the current input data, knowledge base and certain reasoning strategies^[12].



Fig. 2 Principle of expert controller

Figure 3 shows the closed-loop setup of this decoupling control strategy.



Fig. 3 Closed-loop structure of bioprocess using fuzzy-neural network α th-order inverse decoupling control

5 Experiment research

In the experiment, sample data sets are $\{\dot{X}, X, \dot{S}, S, \dot{P}, P\}$ and $\{u_1, u_2, u_3\}$, which respectively are the input and output of fuzzy-neural networks. $\boldsymbol{u} = (f_{\rm ph}, f_{\rm c}, f_{\rm n})^{\rm T}$ and $\boldsymbol{x} = (X, S, P, V)^{\rm T}$ are taken from bioprocess database. Data set $\{\dot{X}, \dot{S}, \dot{P}\}$ is computed offline using seven decimal numerical algorithm.

The sample data sets are divided into five batches, each of which contains 70 samples. The former four batches are used to train the fuzzy-neural network and the last batch is used to verify the identification results. Fig. 4 shows the identification results.



Fig. 4 Identification results of fuzzy-neural network inverse model

Placing the identified fuzzy-neural network α thorder inverse system in cascade with the biprocess and constructing closed-loop expert PID controllers result in three decoupled SISO systems. The tracking performance of the closed-loop system is illustrated in Fig. 5, which shows the effectiveness of our





Fig. 5 Response of the pseudo-linear composite system

6 Conclusion

This paper proposed a fuzzy-neural network α thorder inverse method for such complex systems. In the design procedure, sample data set is used to train

No.2

inverse model in series with the plant results in three decoupled integral system which can be easily synthesized using linear control theory. An experiment shows that our method is effective.

参考文献(References):

- CHEN Jian. LI Yin. Fermentation Process Optimization Theory and Practice[M]. Beijing: Chemical Industry Publisher, 2002(in Chinese).
- [2] LU Zhigang, WU Shichang. Nonlinear Adaptive Inverse Control and Application[M]. Beijing: National Defense Industry Press, 2003(in Chinese).
- [3] LI Chunwen, LIU Yanhong. Feedback control of nonlinear singular systems with application to power systems: an inverse system method[J]. *Control Theory & Applications*, 2007, 24(5): 799 802. (李春文,刘艳红. 基于逆系统方法的广义非线性系统控制及电力系统应用[J]. 控制理论与应用, 2007, 24(5): 799 802.)
- [4] HE Dan, DAI Xianzhong. Generalized ANN inverse control method[J]. Control Theory & Applications, 2002, 19(1): 34 40.
 (何丹,戴先中.神经网络广义逆系统控制[J]. 控制理论与应用, 2002, 19(1): 34 40.)
- [5] LIU Guohai, SUN Yukun. Multivariable decoupling control based on neural network inverse system in a fermentation process[J]. *Chinese Journal of Scientific Instrument*, 2006, 27 (3): 245 – 248.
 (刘国海,孙玉坤. 基于神经网络逆系统的发酵过程多变量解耦控 制[J]. 仪器仪表学报, 2006, 27(3): 245 – 248.)
- [6] MASTOROCOSTAS P A, THEOCHARIS J B. A recurrent fuzzyneural model for dynamic system identification[J]. *IEEE Transactions on System*, 2002, 32(2): 176 – 190.

- [7] ZHAI Donghai, LI Li, JIN Fan. Fuzzy neural network for nonlinearsystems model identification[J]. *Chinese Journal of Computers*, 2004, 27(4): 561 – 565. (翟东海, 李力, 靳蕃, 基于模糊神经网络的非线性系统模型的辨
- [8] YU W, LI X O. Fuzzy identification using fuzzy neural network with stable learning algorithms[J]. *IEEE Transactions on Fuzzy Systems*, 2004, 12(3): 410 – 420.

识[J]. 计算机学报, 2004, 27(4): 561 - 565.)

- [9] ZHANG Youwang, GUI Weihua, ZHAO Quanming. Adaptive electro-hydraulic position tracking system based on dynamic recurrent fuzzy neural network[J]. *Control Theory & Applications*, 2005, 22(4): 551-556.
 (张友旺,桂卫华,赵泉明.基于动态递归模糊神经网络的自适应 电液位置跟踪系统[J]. 控制理论与应用, 2005, 22(4): 551-556.)
- [10] LEE S J, OUYANG C S. A neuro-fuzzy system modeling with selfconstructing rule generation and hybrid SVD-based learning[J]. *IEEE Translations on Fuzzy Systems*. 2003, 11(3): 341 – 353.
- [11] JIA Li. Research on neuro-fuzzy system and its application in modeling and control[D]. Shanghai: East China University of Science and Technology, 2002(in Chinese).
- [12] LI Shiyong. Fuzzy Control Neurocontrol and Intelligent Cybernetics[M]. Harbin: Harbin Institute of Technolgy Press, 2006(in Chinese).

作者简介:

孙玉坤 (1958—), 男, 教授, 博士, 博士生导师, 主要研究方向 为复杂工业过程优化控制, E-mail:syk@ujs.edu.cn;

王 博 (1982—), 男, 博士研究生, 研究方向为复杂工业过程建 模与优化, E-mail:xiaocao8@sina.com;

嵇小辅 (1979—), 男, 副教授, 博士, 研究方向为鲁棒控制、生物反应过程的软测量等, E-mail: xfjimail@yahoo.com.cn;

黄永红 (1970—), 女, 副教授, 研究方向为专家知识与知识工

程、智能控制, E-mail: hyh218@126.com.